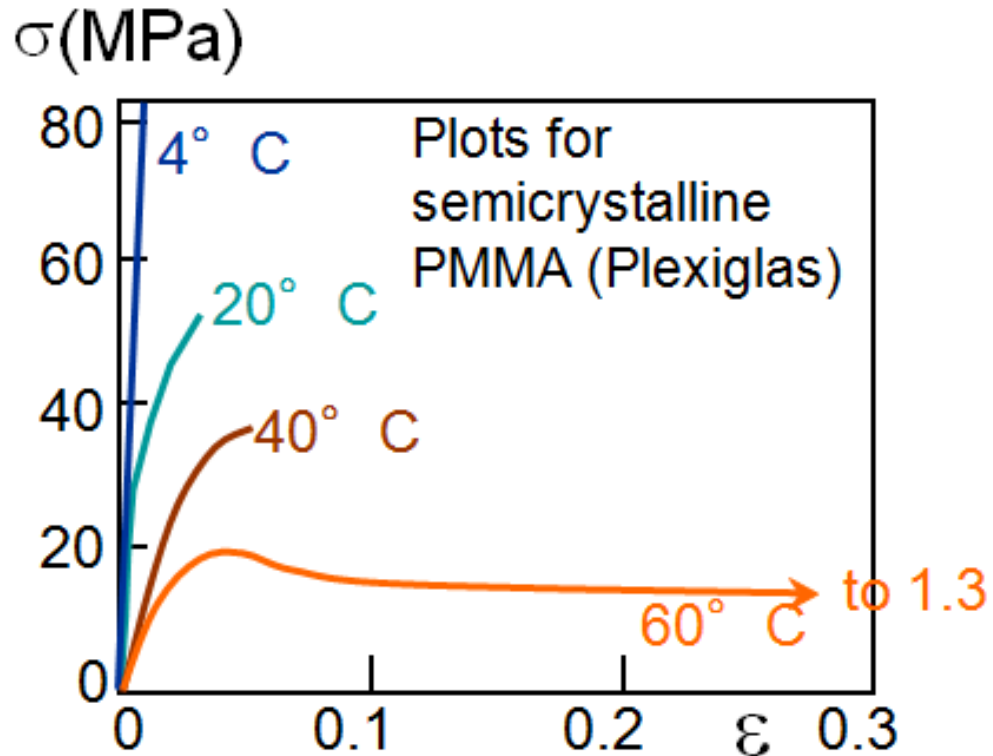


Standards

- ❑ What is Standard?
- ❑ The need for Standards
- ❑ Material Testing and Characterization Standards
 - Tension
 - Compression
 - Shear
 - Flexure
 - Hardness
 - Impact
 - Fracture Toughness
 -

Influence of T, Environment Condition and Strain Rate

- Decreasing T ...
 - increases E
 - increases TS
 - decreases % EL
- Increasing strain rate...
 - same effects as decreasing T .
- Environment Condition



Adapted from Fig. 7.24, Callister & Rethwisch 4e. (Fig. 7.24 is from T.S. Carswell and J.K. Nason, 'Effect of Environmental Conditions on the Mechanical Properties of Organic Plastics', *Symposium on Plastics*, American Society for Testing and Materials, Philadelphia, PA, 1944.)

Standard Temperature

Test Temperature according to the ASTM Standards for Tension Testing

- **ASTM E8/E8M** (Metallic Materials): Room temperature (~10 to 38°C)
- **ASTM D638** (Plastics): Should be according to ASTM D618 (Practice for Conditioning Plastics for Testing)
 - Room temperature: 20 to 30°C

Standard Temperature

Test Temperature according to the ASTM Standards for Compression Testing

- **ASTM E9** (Metallic Materials): Room temperature
- **ASTM D695** (Rigid Plastics): Should be according to ASTM D618 (Practice for Conditioning Plastics for Testing)
 - Room temperature: 20 to 30°C

Standard Speed of Testing

Speed of Testing according to the ASTM Standards for Tension Testing

- **ASTM E8/E8M** (Metallic Materials)
 - Crosshead Speed (to determine yield properties): 0.015 ± 0.003 mm/mm/min
- **ASTM D638** (Plastics): Speed of Testing for Rigid Plastics
 - Specimen Type I: 5 mm/min

Standard Speed of Testing

Speed of Testing according to the ASTM Standards for Compression Testing

- **ASTM E9** (Metallic Materials): Nominal rate of 0.005 m/m/min
- **ASTM D695** (Rigid Plastics): 1.3 ± 0.3 mm/min